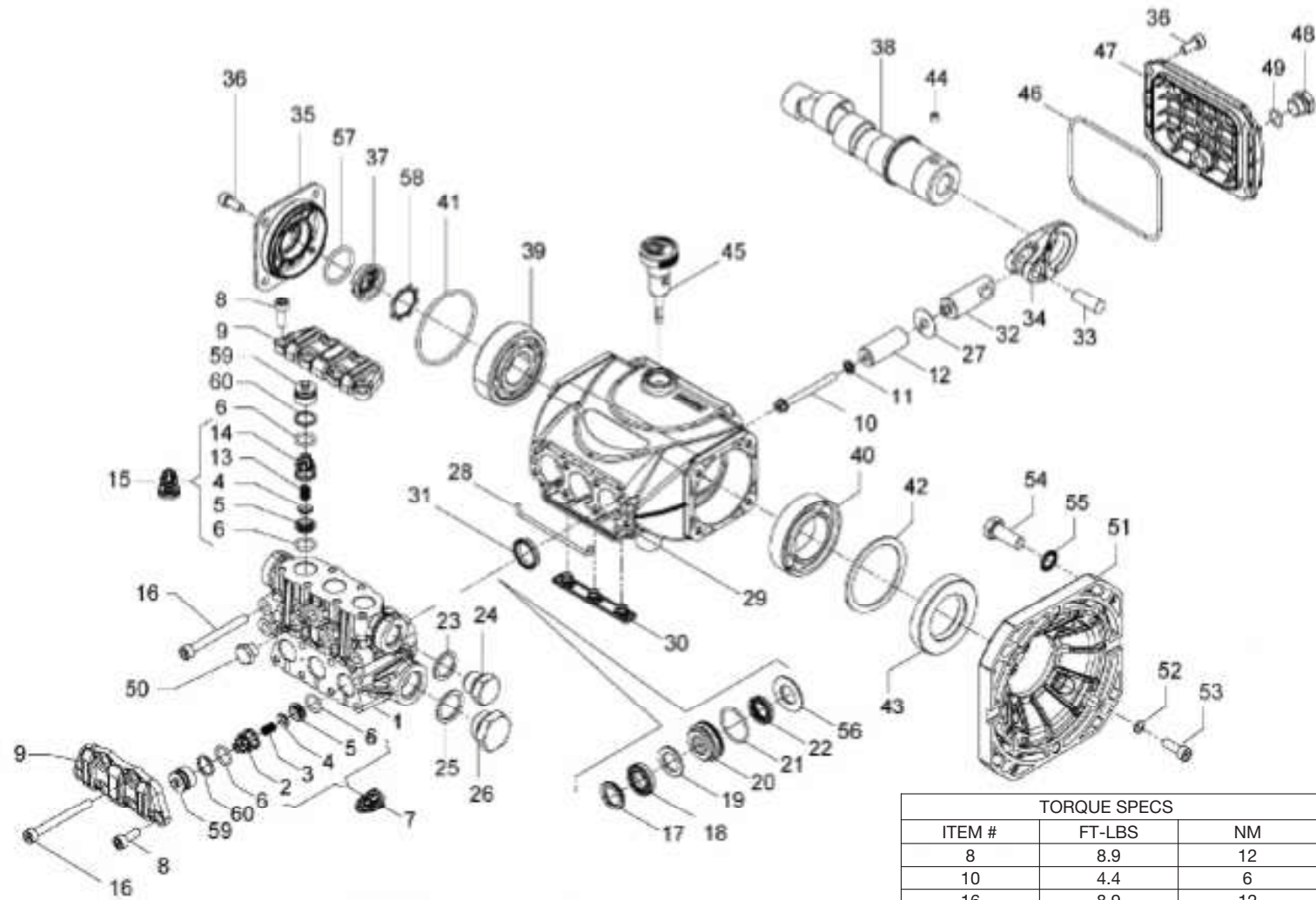


PUMP ASSEMBLY (3-0466)



Call for Parts 888-279-9274

TORQUE SPECS		
ITEM #	FT-LBS	NM
8	8.9	12
10	4.4	6
16	8.9	12
24	30	40
26	30	40
36	7.4	10
48	14.8	20
50	9.6	13
53	7.3	10

PUMP ASSEMBLY

ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART #	QTY
1	MANIFOLD	N/A	1		31	OIL SEAL (SEE KIT 70-0703)	SEE KIT	3
2	INLET VALVE GUIDE	N/A	3		32	PISTON GUIDE	46-1798	3
3	SPRING	N/A	3		33	PISTON PIN	43-0163	3
4	SPHERICAL VALVE	N/A	6		34	CONNECTING ROD	43-0164	3
5	VALVE SEAT	N/A	6		35	SIDE COVER HOUSING	46-1786	1
6	O-RING	N/A	6		36	SCREW	27-8401	8
7	VALVE ASSEMBLY (SEE KIT 70-0701)	46-1870	3		37	OIL LEVEL INDICATOR	46-1725	8
8	SCREW	27-1406	10		38	CRANKSHAFT	46-1225	1
9	VALVE COVER	N/A	2		39	BEARING	48-0107	1
10	PLUNGER BOLT	27-0907	3		40	BEARING	48-0013	1
11	WASHER	28-0071	3		41	O-RING	25-0158	1
12	PLUNGER	46-1790	3		42	SPACER	46-1224	1
13	SPRING	N/A	3		43	STOP RING	46-1791	1
14	OUTLET VALVE CAGE GUIDE	N/A	3		44	SCREW	27-1412	1
15	COMPLETE OUTLET VALVE (SEE KIT 70-0701)	46-1871	3		45	OIL DIPSTICK	46-1877	1
16	SCREW	27-0908	8		46	O-RING	25-0332	1
17	HEAD RING (SEE KIT 70-0754)	46-1872	3		47	REAR COVER	N/A	1
18	PACKING (SEE KIT 70-0754)	46-1873	3		48	PLUG	39-0420	1
19	ANTI-EXT. RING (SEE KIT 70-0754)	46-1874	3		49	O-RING	25-0310	1
20	SUPPORT RING (SEE KIT 70-0754)	46-1875	3		50	PLUG	39-0395	1
21	O-RING (SEE KIT 70-0754)	25-0141	3		51	ELECTRIC MOTOR FLANGE	N/A	1
22	PACKING (SEE KIT 70-0754)	46-1876	3		52	WASHER	N/A	4
23	WASHER	28-0079	1		53	SCREW	N/A	4
24	PLUG	39-0397	1		54	BOLT	27-0117	4
25	WASHER	46-1402	1		55	LOCKWASHER	29-0155	4
26	PLUG	39-0394	1		56	SUPPORT RING (SEE KIT 70-0754)	46-1878	3
27	GASKET	26-0419	3		57	O-RING	N/A	1
28	GASKET	26-0420	1		58	STOP RING	46-1726	1
29	CRANKCASE	46-1792	1		59	INLET/OUTLET VALVE CAP	46-1879	6
30	DRIP COVER	46-1734	1		60	STOP RING	46-1880	6